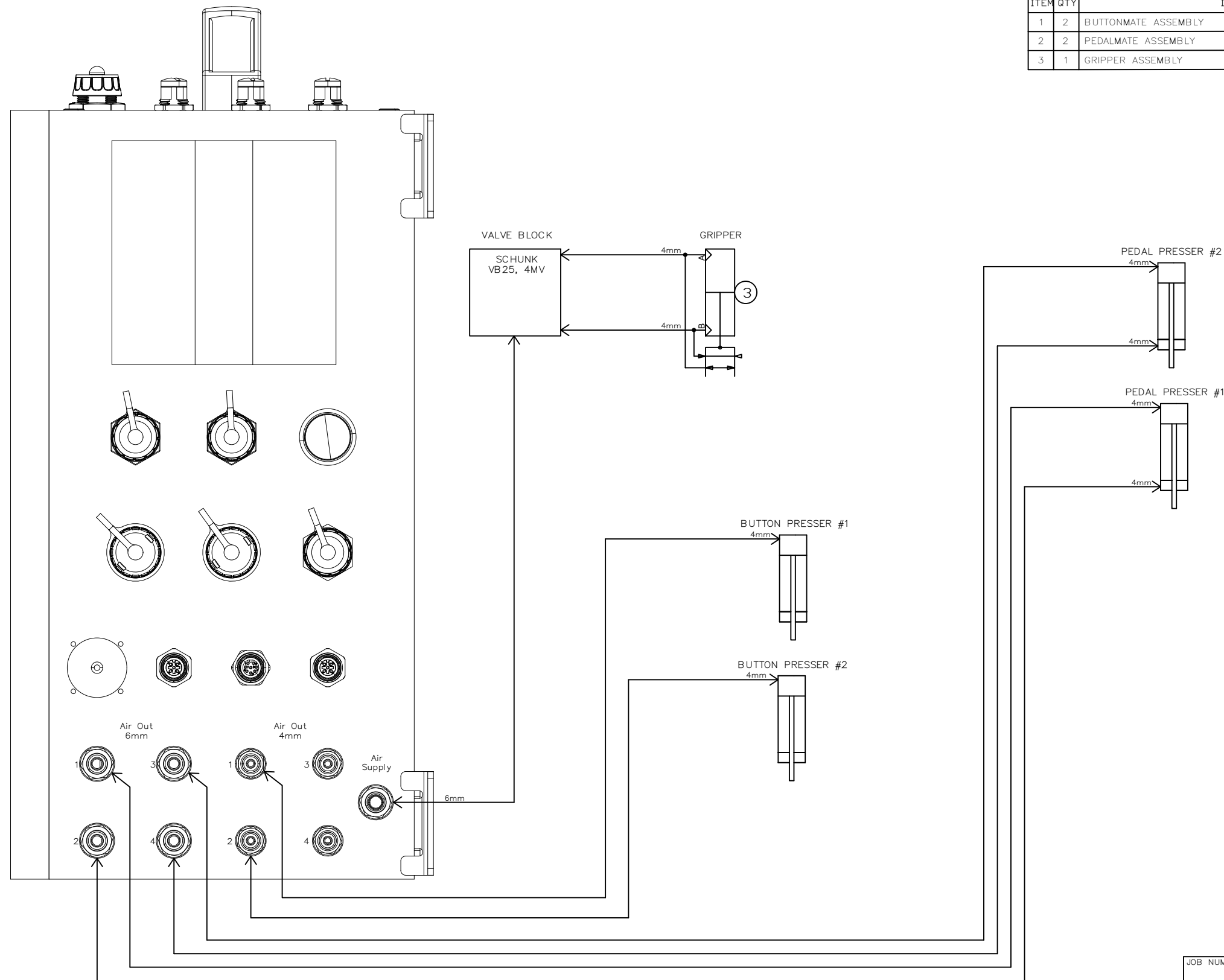


BILL OF MATERIALS

ITEM	QTY	DESCRIPTION	MANUF.	PART NUMBER
1	2	BUTTONMATE ASSEMBLY	READY ROBOTICS	R-100103
2	2	PEDALMATE ASSEMBLY	READY ROBOTICS	R-100029
3	1	GRIPPER ASSEMBLY	READY ROBOTICS	R-101210



G:\Shared drives\Team - Integrations\11 - Internal Projects\R-101216-P01\UR-101216-P01-01.dwg, Model, 7/8/2020 1:33:06 PM, travis.hayden

JOB NUMBER: R-101216		TITLE: TITLE SHEET TURN-KEY LATHE TENDING UR5e ROBOT & ACE		
APPROVALS	DATE	CUSTOMER:		
DRAWN T.HAYDEN	8-JUL-2020			
CHECKED				
APPROVED				
ISSUED				
SIZE B	DO NOT SCALE DRAWING	DWG. NO. R-101216-P01	REV. -	
SCALE N/A	REF	SHEET 01 OF 01		

REV. LTR.	REVISION DESCRIPTION	DRAWN BY	DATE	APPROVED BY

TOLERANCES UNLESS OTHERWISE SPECIFIED		PARTS MUST BE: ROHS COMPLIANT AND LEAD FREE NO ROLL FORM THREADS. SURFACE FINISH: 32 BREAK ALL SHARP EDGES .015 MAX. DIMENSIONS APPLY AFTER PLATING UNLESS OTHERWISE NOTED.	PROPRIETARY AND CONFIDENTIAL: THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF READY ROBOTICS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF READY ROBOTICS IS PROHIBITED.	MATERIAL
.X DIM'S ±.02	X DIM'S ±0.5			
.XX DIM'S ±.01	X.X DIM'S ±0.3			
.XXX DIM'S ±.005	X.XX DIM'S ±0.13			
FRACTIONS ±1/64" ANGULAR DIM'S ±1°		NOTE: UNTOLERANCED DIMENSIONS REFERENCING TRUE POSITIONS ARE BASIC	PARTS MUST BE FREE OF IRREGULARITIES PRIOR TO ANY SURFACE FINISH	FINISH
FLATNESS & PERPENDICULARITY .001" OVER 6", .002" OVER 12", .005" 12" AND OVER				