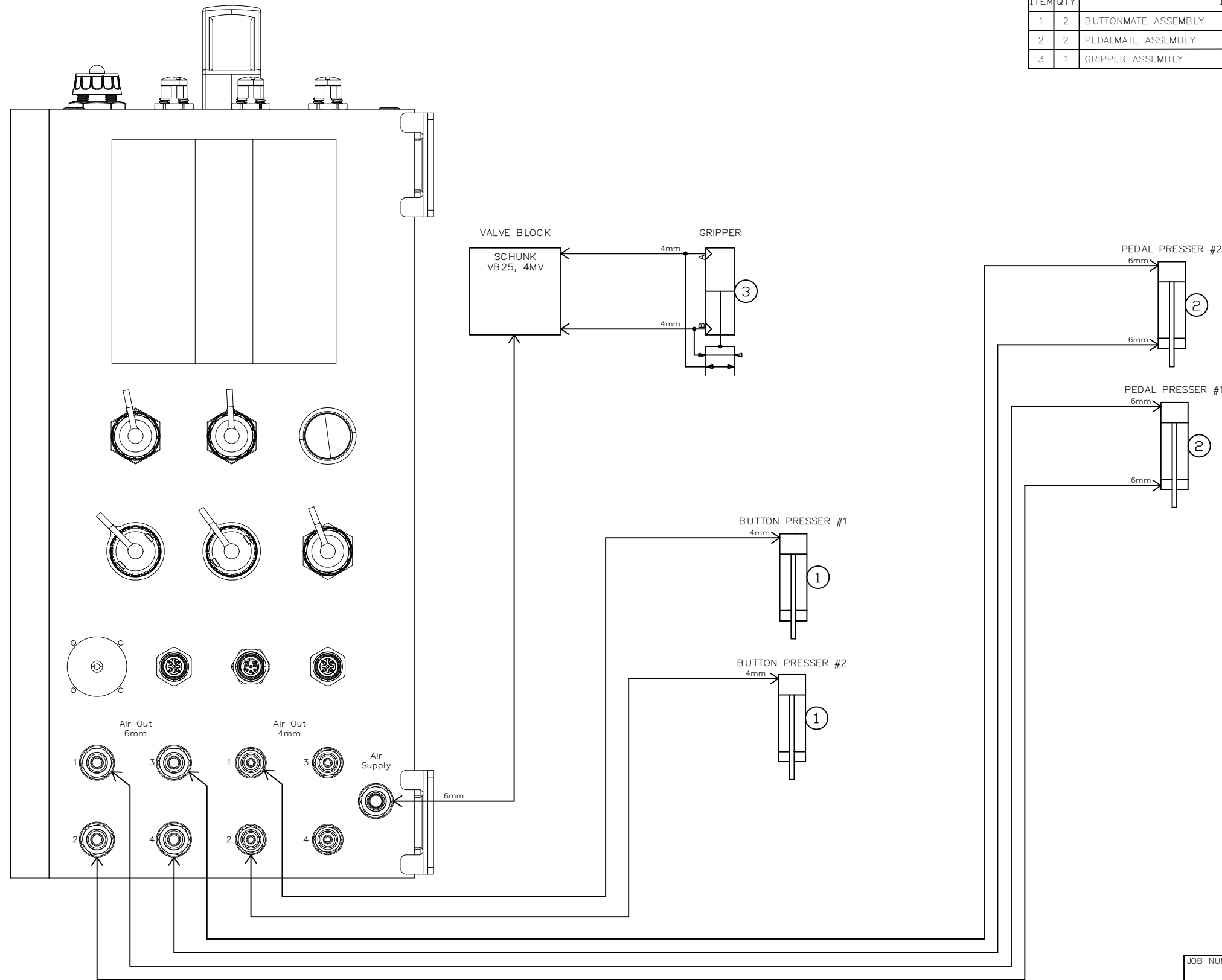


BILL OF MATERIALS

ITEM	QTY	DESCRIPTION	MANUF.	PART NUMBER
1	2	BUTTONMATE ASSEMBLY	READY ROBOTICS	R-100103
2	2	PEDALMATE ASSEMBLY	READY ROBOTICS	R-100029
3	1	GRIPPER ASSEMBLY	READY ROBOTICS	R-101210



G:\Shared drives\Team - Integrations\11 - Internal Projects\R-101225_Turn-key M20iA Vention Lathe\R-101225-P01-01.dwg, Model, 7/13/2020 12:26:28 PM, travs.hayden

JOB NUMBER: R-101225		TITLE: TITLE SHEET TURN-KEY LATHE TENDING M-20iA & VENTION		
APPROVALS DRAWN T. HAYDEN	DATE 13-JUL-2020	CUSTOMER:		
CHECKED		APPROVED		SIZE B
ISSUED		DO NOT SCALE DRAWING		DWG. NO. R-101225-P01
		REF		REV. -
		SHEET 01 OF 01		

REV.	LTR.	REVISION DESCRIPTION	DRAWN BY	DATE	APPROVED BY

TOLERANCES UNLESS OTHERWISE SPECIFIED INCHES .X DIM'S ±.02 .XX DIM'S ±.01 .XXX DIM'S ±.005 FRACTIONS ±1/64" FLATNESS & PERPENDICULARITY .001" OVER 6", .002" OVER 12", .005" 12" AND OVER		MILLIMETERS X DIM'S ±0.5 XX DIM'S ±0.3 XXX DIM'S ±0.13 ANGULAR DIM'S ±1° NOTE: UNTOLERANCED DIMENSIONS REFERENCING TRUE POSITIONS ARE BASIC	
PARTS MUST BE: RoHS COMPLIANT AND LEAD FREE NO ROLL FORM THREADS. SURFACE FINISH: 63/ BREAK ALL SHARP EDGES .015 MAX. DIMENSIONS APPLY AFTER PLATING UNLESS OTHERWISE NOTED.		PROPRIETARY AND CONFIDENTIAL: THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF READY ROBOTICS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF READY ROBOTICS IS PROHIBITED.	
MATERIAL		FINISH	