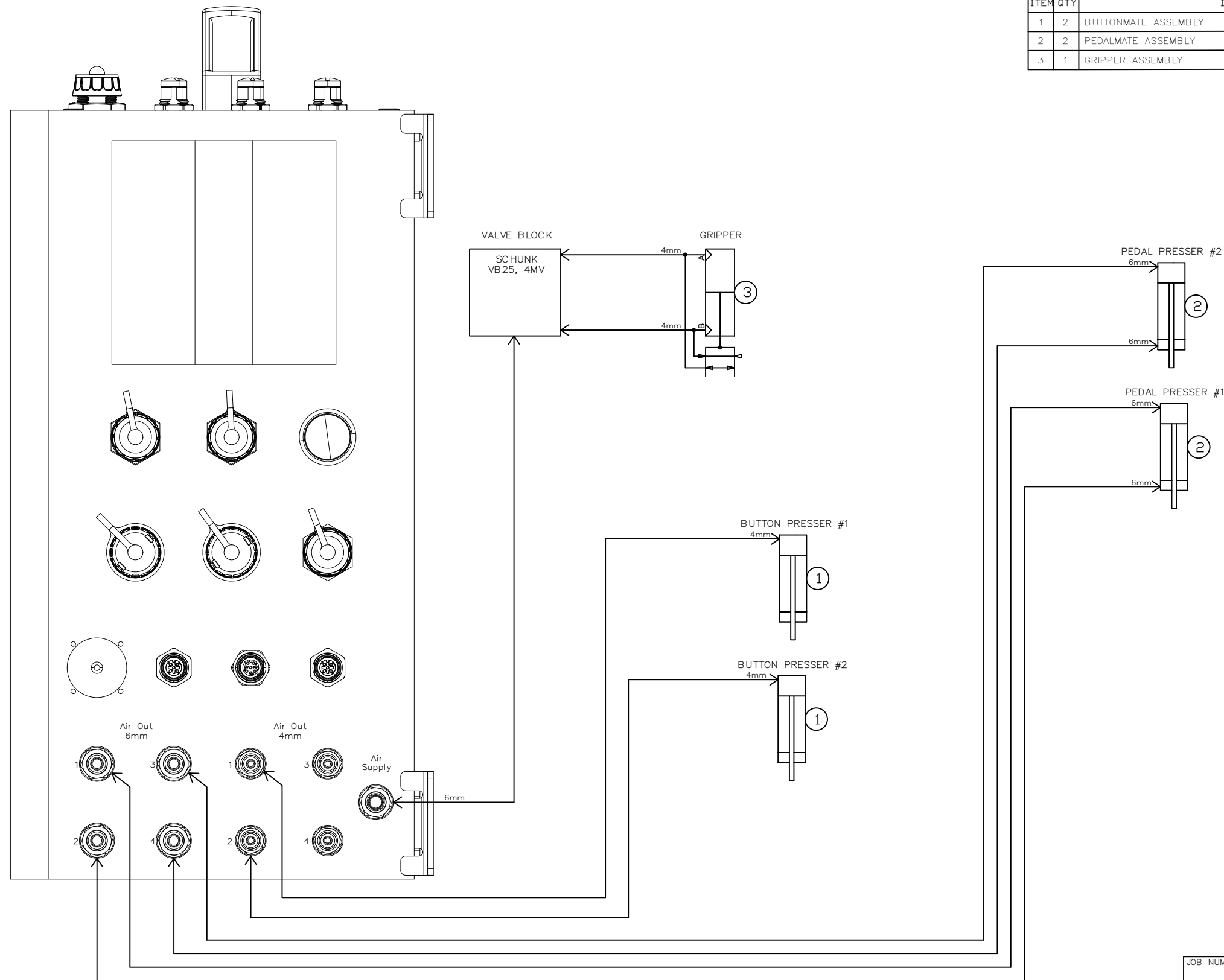


BILL OF MATERIALS

ITEM	QTY	DESCRIPTION	MANUF.	PART NUMBER
1	2	BUTTONMATE ASSEMBLY	READY ROBOTICS	R-100103
2	2	PEDALMATE ASSEMBLY	READY ROBOTICS	R-100029
3	1	GRIPPER ASSEMBLY	READY ROBOTICS	R-101210



G:\Shared drives\Team - Integrations\11 - Internal Projects\R-101218-Turn-key UR5e Vention Lathe\R-101218-P01\R-101218-P01.dwg, Model: 7/8/2020 10:13:36 AM, travis.hayden

JOB NUMBER: R-101218		TITLE: TITLE SHEET TURN-KEY LATHE TENDING UR5e ROBOT & VENTION																		
APPROVALS DRAWN T. HAYDEN	DATE 8-JUL-2020	CUSTOMER:																		
CHECKED		APPROVED		SIZE B																
ISSUED		DWG. NO. R-101218-P01		DO NOT SCALE DRAWING																
REV. LTR.		REVISION DESCRIPTION	DRAWN BY	DATE																
APPROVED BY		SCALE N/A		DWG. NO. R-101218-P01																
TOLERANCES UNLESS OTHERWISE SPECIFIED		FINISH		REF																
<table border="1"> <thead> <tr> <th colspan="2">INCHES</th> <th colspan="2">MILLIMETERS</th> </tr> </thead> <tbody> <tr> <td>.X</td> <td>DIM'S ±.02</td> <td>X</td> <td>DIM'S ±.05</td> </tr> <tr> <td>.XX</td> <td>DIM'S ±.01</td> <td>X.X</td> <td>DIM'S ±.03</td> </tr> <tr> <td>.XXX</td> <td>DIM'S ±.005</td> <td>X.XX</td> <td>DIM'S ±.013</td> </tr> </tbody> </table>		INCHES		MILLIMETERS		.X	DIM'S ±.02	X	DIM'S ±.05	.XX	DIM'S ±.01	X.X	DIM'S ±.03	.XXX	DIM'S ±.005	X.XX	DIM'S ±.013	PARTS MUST BE: RoHS COMPLIANT AND LEAD FREE NO ROLL FORM THREADS. SURFACE FINISH: 63 BREAK ALL SHARP EDGES .015 MAX. DIMENSIONS APPLY AFTER PLATING UNLESS OTHERWISE NOTED.		REV. -
INCHES		MILLIMETERS																		
.X	DIM'S ±.02	X	DIM'S ±.05																	
.XX	DIM'S ±.01	X.X	DIM'S ±.03																	
.XXX	DIM'S ±.005	X.XX	DIM'S ±.013																	
NOTE: UNTOLERANCED DIMENSIONS REFERENCING TRUE POSITIONS ARE BASIC		PROPRIETARY AND CONFIDENTIAL: THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF READY ROBOTICS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF READY ROBOTICS IS PROHIBITED.		SHEET 01 OF 01																