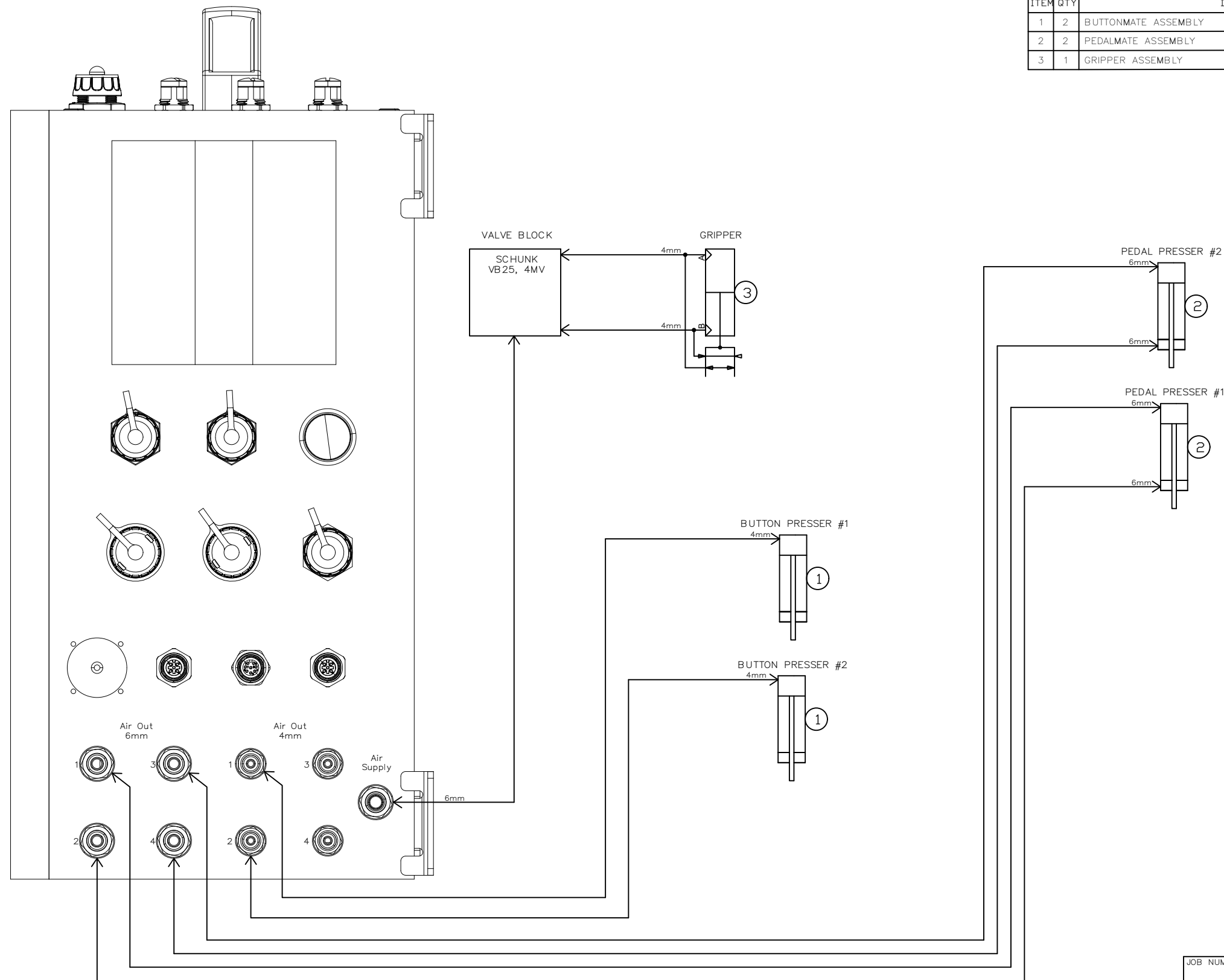


BILL OF MATERIALS

ITEM	QTY	DESCRIPTION	MANUF.	PART NUMBER
1	2	BUTTONMATE ASSEMBLY	READY ROBOTICS	R-100103
2	2	PEDALMATE ASSEMBLY	READY ROBOTICS	R-100029
3	1	GRIPPER ASSEMBLY	READY ROBOTICS	R-101210



G:\Shared drives\Team - Integrations\11 - Internal Projects\R-101237-P01\R-101237-P01-01.dwg, Model: 7/9/2020 10:02:01 AM, travis.hayden

JOB NUMBER: R-101237		TITLE: TITLE SHEET TURN-KEY LATHE TENDING UR10e ROBOT & ACE		
APPROVALS	DATE	CUSTOMER:		
DRAWN T. HAYDEN	9-JUL-2020			
CHECKED				
APPROVED				
ISSUED				
SIZE B	DO NOT SCALE DRAWING	DWG. NO. R-101237-P01	REV. -	
SCALE N/A	REF	SHEET 01	OF 01	

TOLERANCES UNLESS OTHERWISE SPECIFIED			
INCHES	MILLIMETERS		
.X DIM'S ±.02	X DIM'S ±0.5		
.XX DIM'S ±.01	X.X DIM'S ±0.3		
.XXX DIM'S ±.005	X.XX DIM'S ±0.13		
FRACTIONS ±1/64"	ANGULAR DIM'S ±1°		
FLATNESS & PERPENDICULARITY .001" OVER 6", .002" OVER 12", .005" 12" AND OVER			

PARTS MUST BE:  
ROHS COMPLIANT AND LEAD FREE  
NO ROLL FORM THREADS.  
SURFACE FINISH: 63  
BREAK ALL SHARP EDGES .015 MAX.  
DIMENSIONS APPLY AFTER PLATING  
UNLESS OTHERWISE NOTED.

NOTE: UNTOLERANCED  
DIMENSIONS REFERENCING  
TRUE POSITIONS ARE BASIC

PROPRIETARY AND CONFIDENTIAL:  
THE INFORMATION CONTAINED IN THIS DRAWING  
IS THE SOLE PROPERTY OF READY ROBOTICS.  
ANY REPRODUCTION IN PART OR AS A WHOLE  
WITHOUT THE WRITTEN PERMISSION OF READY  
ROBOTICS IS PROHIBITED.

PARTS MUST BE FREE OF IRREGULARITIES  
PRIOR TO ANY SURFACE FINISH

MATERIAL

FINISH

REV. LTR.	REVISION DESCRIPTION	DRAWN BY	DATE	APPROVED BY