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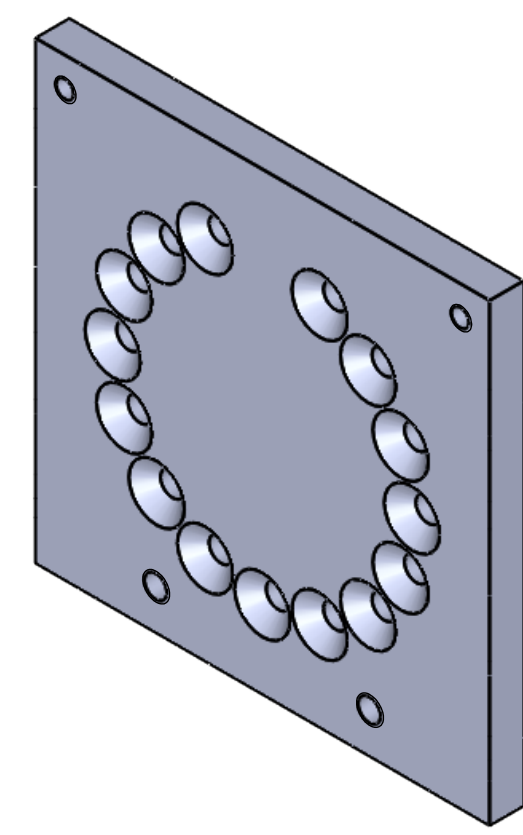
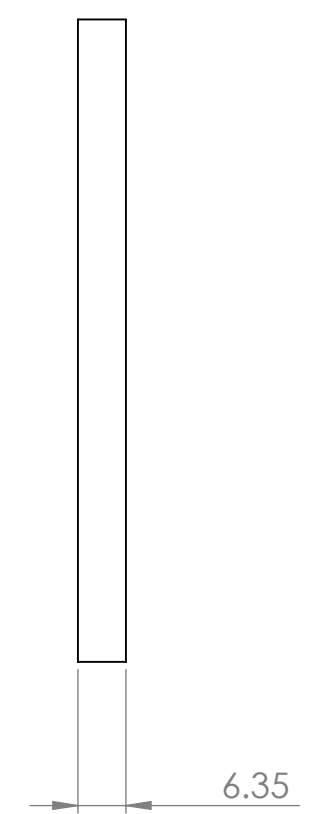
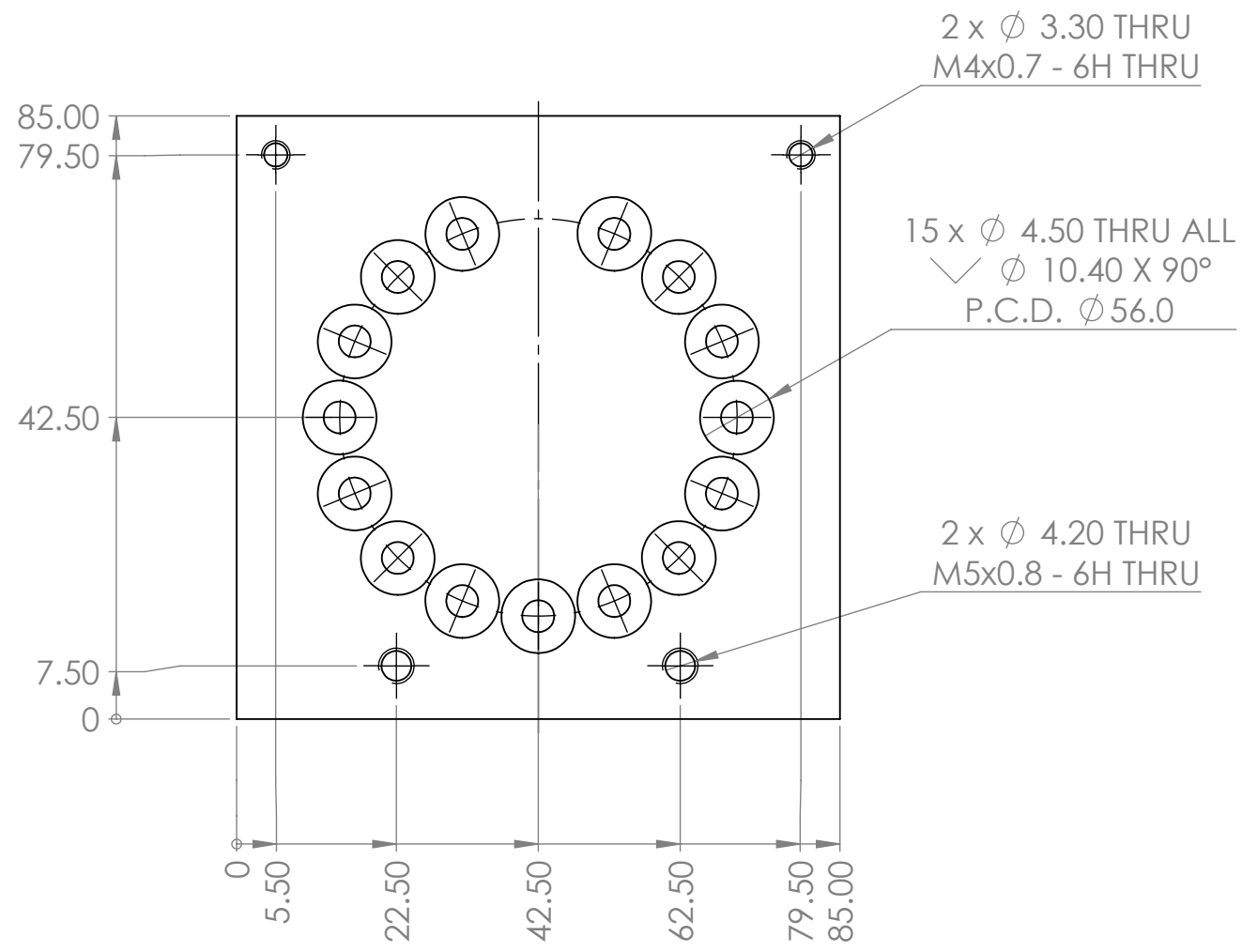
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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	Initial Release	06/28/2020	CO



Note: Countersink holes for M4 Flat Head screws.

DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED			
UNITS	mm	INCHES	MILLIMETERS
FEATURE	MACHINED SURFACES	2 PLACE \pm .02 3 PLACE \pm .005 4 PLACE \pm .0005 ANGLES = \pm 1° RUNOUT (T.I.R.) = .010 MAX.	1 PLACE \pm 0.5mm 2 PLACE \pm 0.13mm 3 PLACE \pm 0.013mm
PERPENDICULARITY	\perp	.005 IN 10"	
PARALLELISM	\parallel	.005 IN 10"	
FLATNESS	\square	.005 IN 10"	
CONCENTRICITY	\odot	.010 MAX.	
WELDMENT SURFACES NOT MACHINED \pm .12			
MACHINED SURFACES \surd 125			
BREAK ALL SHARP CORNERS			

PART NUMBER R-301446	
DESCRIPTION Valve Block Back Housing Plate - M20iA	
FINISH Edges Deburred	MATERIAL 6061 Aluminum
	NAME DATE
DRAWN Jessica H.	06/28/2020
ENG APPR. Opiekun	07/02/2020
SCALE: 1:1	SIZE B
DO NOT SCALE DRAWING	

REV A

SHEET 1 OF 1

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