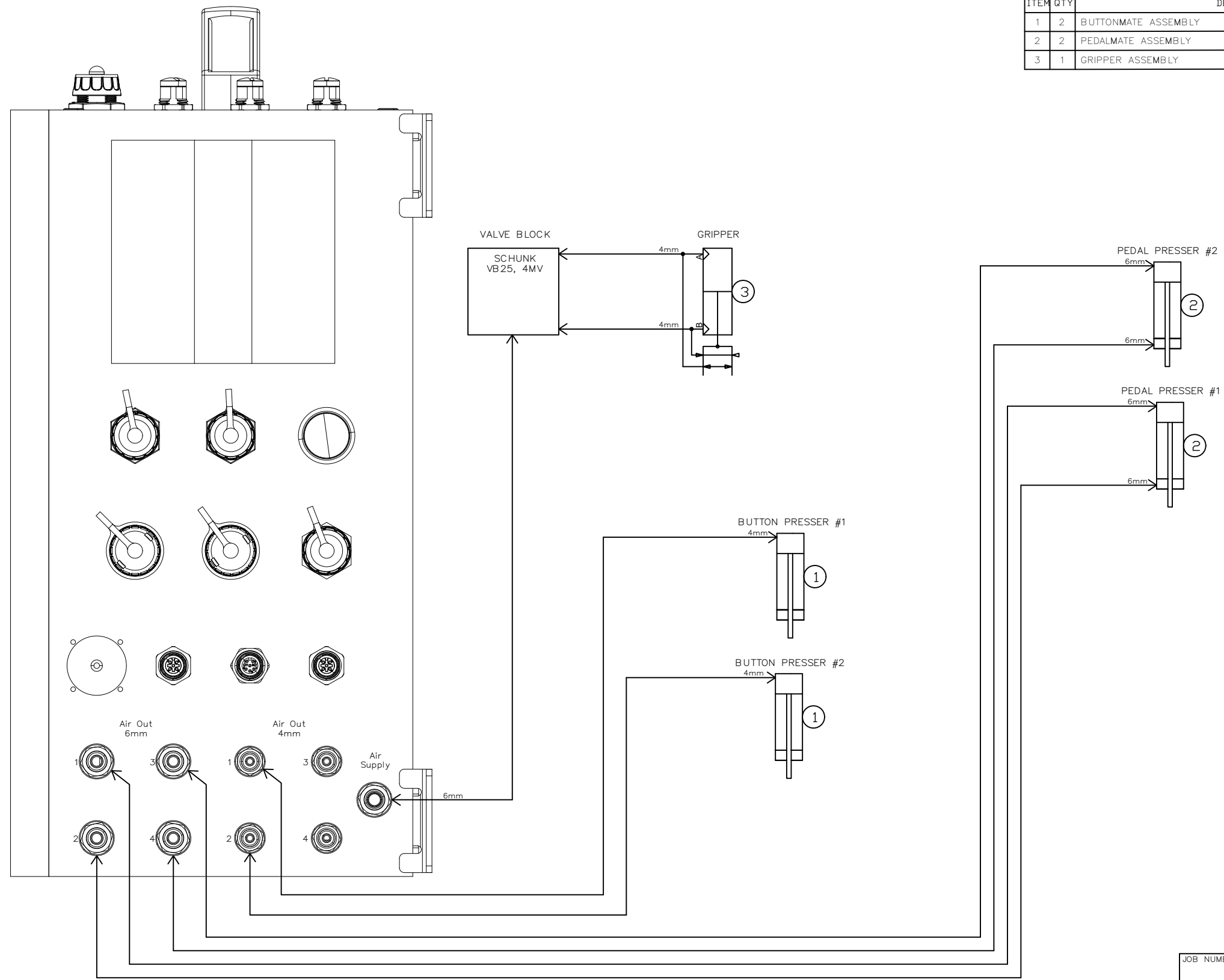



BILL OF MATERIALS

ITEM	QTY	DESCRIPTION	MANUF.	PART NUMBER
1	2	BUTTONMATE ASSEMBLY	READY ROBOTICS	R-100103
2	2	PEDALMATE ASSEMBLY	READY ROBOTICS	R-100029
3	1	GRIPPER ASSEMBLY	READY ROBOTICS	R-101210



JOB NUMBER: R-101223		TITLE: TITLE SHEET TURN-KEY LATHE TENDING LR MATE 200iD/7L & VENTION		
APPROVALS DRAWN T. HAYDEN	DATE 13-JUL-2020	CUSTOMER:		
CHECKED		APPROVED		SIZE B
ISSUED		DWG. NO. R-101223-P01		DO NOT SCALE DRAWING
		SCALE N/A	REF	REV. -
			SHEET 01 OF 01	

TOLERANCES UNLESS OTHERWISE SPECIFIED		PARTS MUST BE: ROHS COMPLIANT AND LEAD FREE NO ROLL FORM THREADS. SURFACE FINISH: 63 BREAK ALL SHARP EDGES .015 MAX. DIMENSIONS APPLY AFTER PLATING UNLESS OTHERWISE NOTED.		PROPRIETARY AND CONFIDENTIAL: THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF READY ROBOTICS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF READY ROBOTICS IS PROHIBITED.	MATERIAL
.X DIM'S ±.02	X DIM'S ±0.5	NOTE: UNTOLERANCED DIMENSIONS REFERENCING TRUE POSITIONS ARE BASIC		PARTS MUST BE FREE OF IRREGULARITIES PRIOR TO ANY SURFACE FINISH	FINISH
.XX DIM'S ±.01	X.X DIM'S ±0.3				
.XXX DIM'S ±.005	X.XX DIM'S ±0.13				
FRACTIONS ±1/64"		ANGULAR DIM'S ±1°			
FLATNESS & PERPENDICULARITY .001" OVER 6", .002" OVER 12", .005" 12" AND OVER					

REV. LTR.	REVISION DESCRIPTION	DRAWN BY	DATE	APPROVED BY

G:\Shared drives\Team - Integrations\11 - Internal Projects\R-101223_Turn-key LR Mate 200iD Vention Lathe\R-101223-P01-01.dwg, Model, 7/13/2020 11:49:25 AM, travis.hayden