

Forge Ctrl 208V

	READY Robotics 1080 Steelwood Rd. Columbus, OH 43212	SIZE B	DO NOT SCALE DRAWING	DWG. NO. <b>ES-600024</b>	REV RA
	DRAWN <b>J. Miller</b>	ISSUED	SCALE <b>N/A</b>	SHEET <b>1</b> OF <b>1</b>	

READY TEACH PENDANT

KEYENCE GS-71PC INTERLOCK

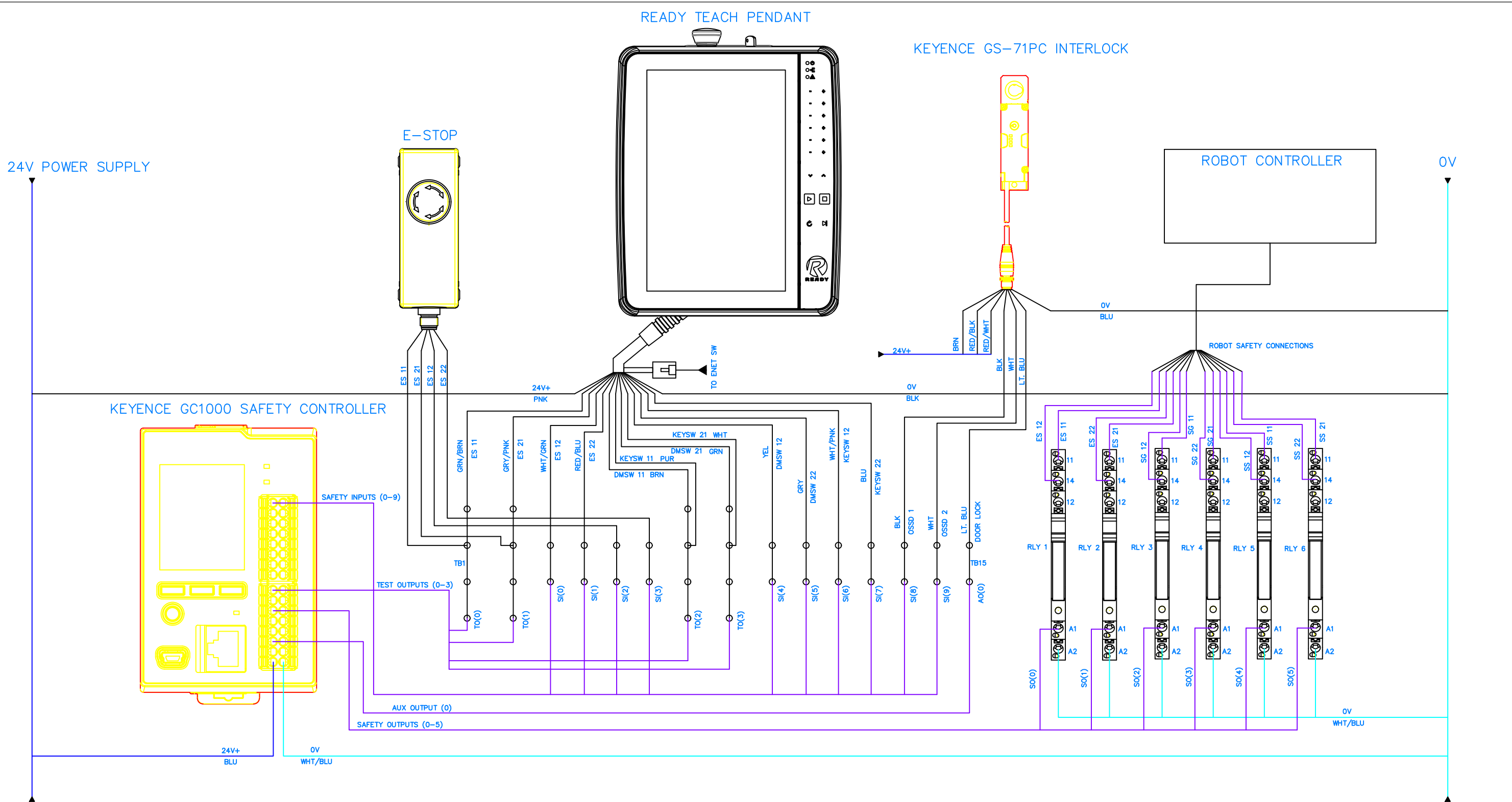
E-STOP

ROBOT CONTROLLER


24V POWER SUPPLY

0V

KEYENCE GC1000 SAFETY CONTROLLER

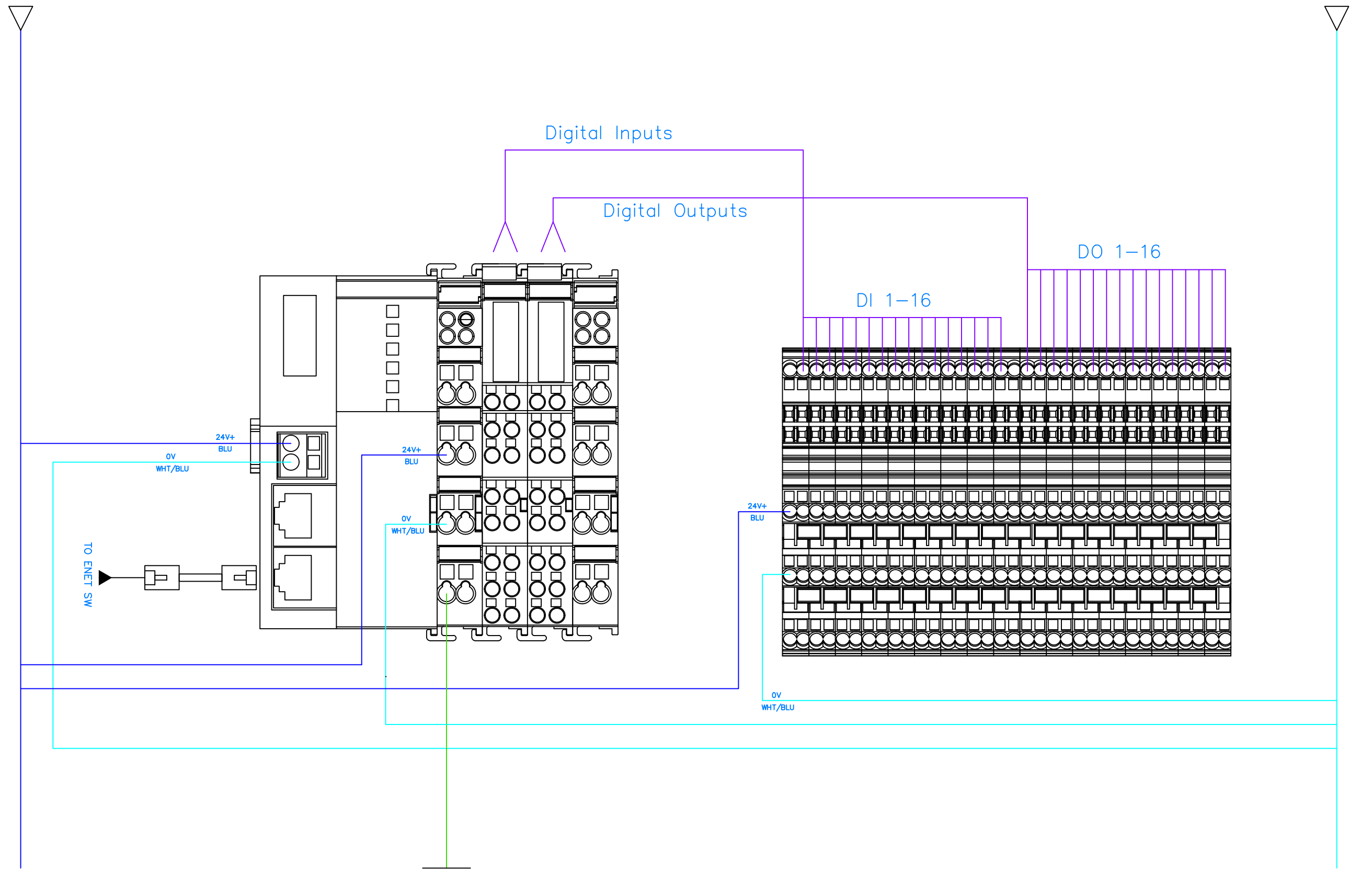


GC1000 Wiring Example


	READY Robotics 1080 Steelwood Rd. Columbus, OH 43212	SIZE B	DO NOT SCALE DRAWING	DWG. NO. ES-700021	REV RA
	DRAWN D. Smith	ISSUED	SCALE N/A	SHEET 1 OF 1	

24V

0V



WAGO Modbus TCP IO

 READY Robotics 1080 Steelwood Rd. Columbus, OH 43212	SIZE	DO NOT SCALE DRAWING	DWG. NO.	REV
	B		ES-700023	
DRAWN J. Miller	SCALE N/A		SHEET 1 OF 1	
ISSUED				