

Forge Ctrl 240V

	READY Robotics 1080 Steelwood Rd. Columbus, OH 43212	SIZE B	DO NOT SCALE DRAWING	DWG. NO. ES-600025	REV RA
	DRAWN J. Miller	ISSUED	SCALE N/A	SHEET 1 OF 1	

READY TEACH PENDANT

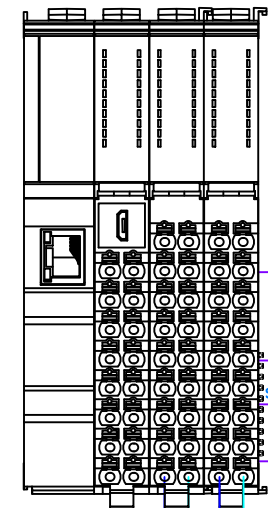
SICK TR10-SLM01C INTERLOCK

SICK ES11-SA2B8

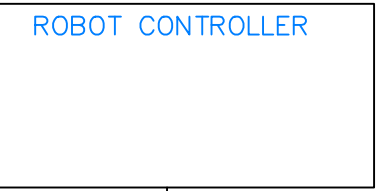
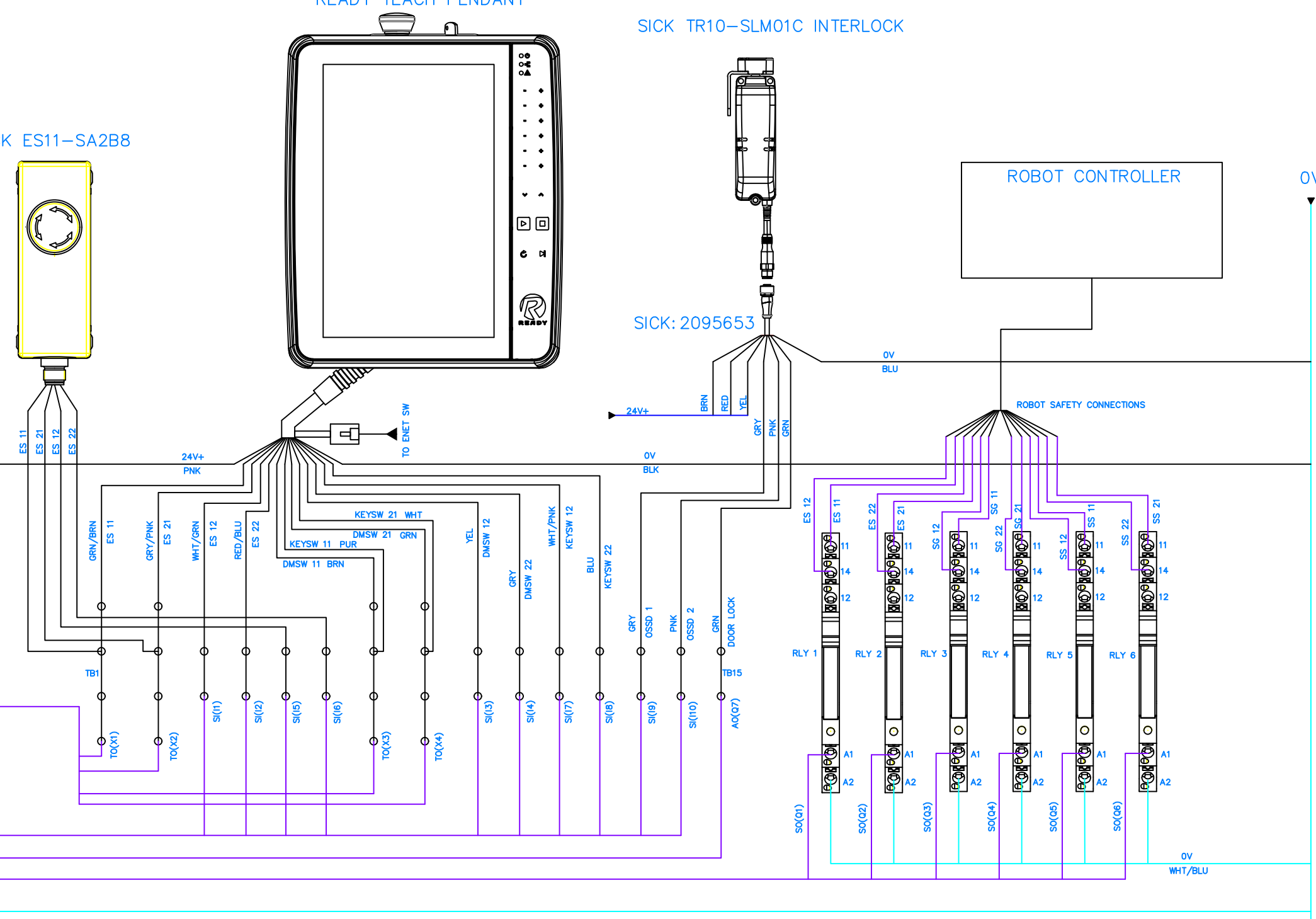
24V POWER SUPPLY

0V

SICK FLX3-CPUC200
SICK FLX3-XTDO100



SAFETY INPUTS (I1-I10)
TEST OUTPUTS (X1-X4)
SAFETY OUTPUTS (Q1-Q6)
AUX OUTPUT (Q7)



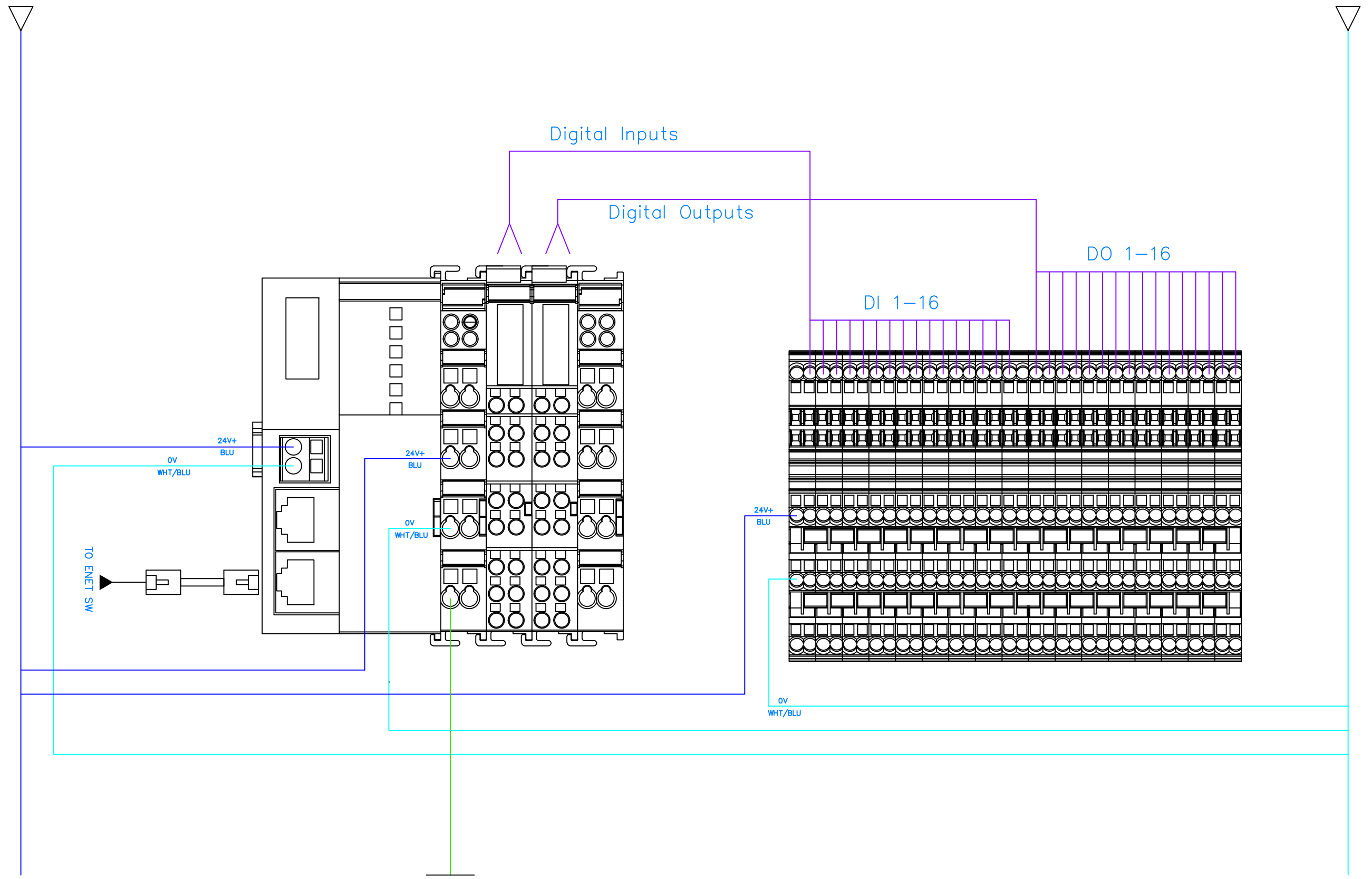
ROBOT SAFETY CONNECTIONS

SICK FLEXI COMPACT WIRING EXAMPLE


	READY Robotics 1080 Steelwood Rd. Columbus, OH 43212	SIZE B	DO NOT SCALE DRAWING	DWG. NO. ES-700022	REV RA
	DRAWN D. Smith	ISSUED	SCALE N/A	SHEET 1 OF 1	

24V

0V



WAGO Modbus TCP IO

 READY Robotics 1080 Steelwood Rd. Columbus, OH 43212	SIZE	DO NOT SCALE DRAWING	DWG. NO.	REV
	B		ES-700023	
DRAWN J. Miller	SCALE N/A	SHEET 1 OF 1		
ISSUED				