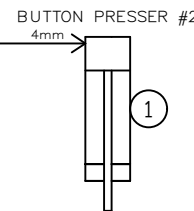
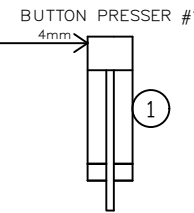
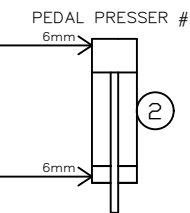
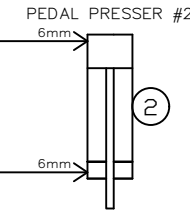
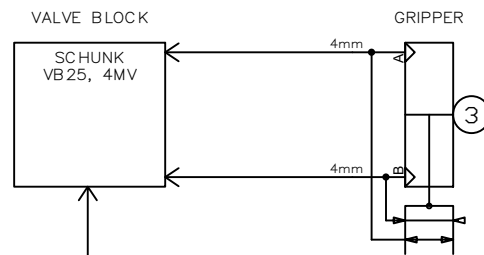
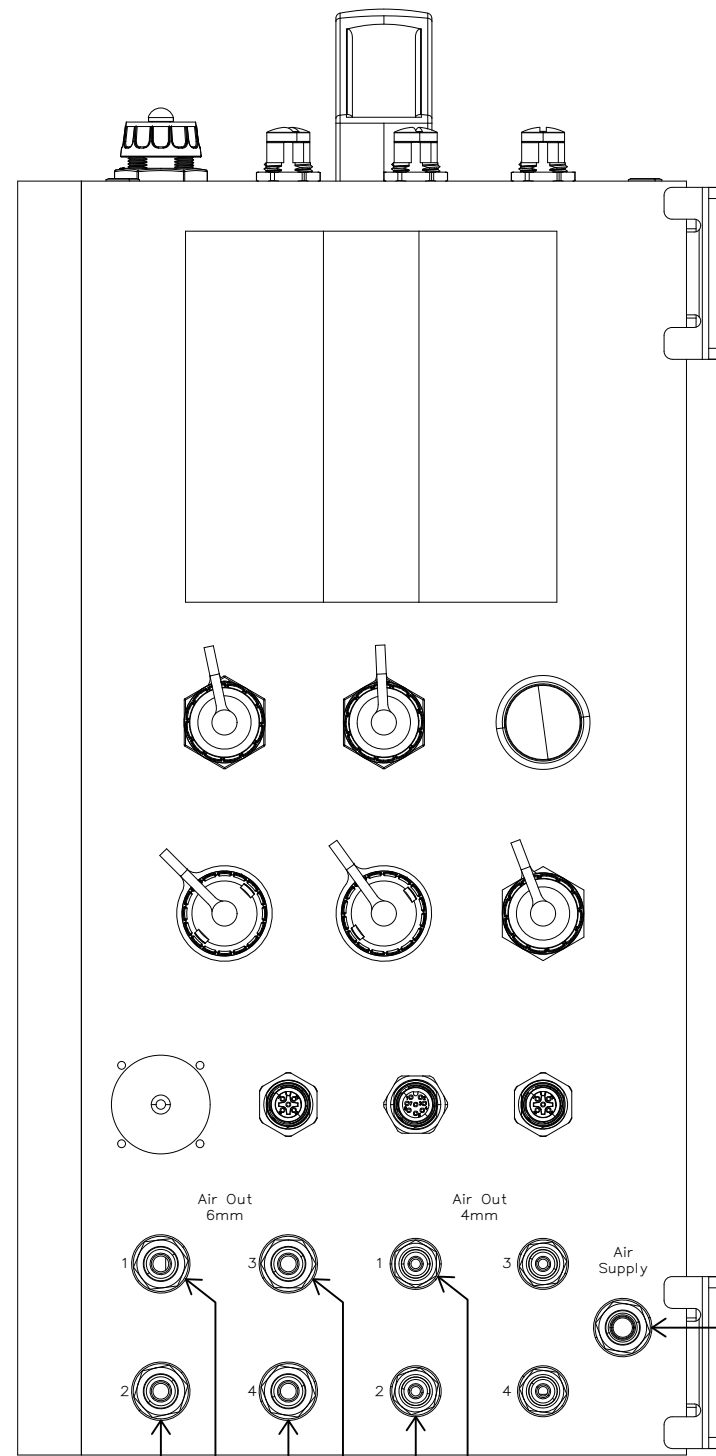


BILL OF MATERIALS

ITEM	QTY	DESCRIPTION	MANUF.	PART NUMBER
1	2	BUTTONMATE ASSEMBLY	READY ROBOTICS	R-100103
2	2	PEDALMATE ASSEMBLY	READY ROBOTICS	R-100029
3	1	GRIPPER ASSEMBLY	READY ROBOTICS	R-101210



JOB NUMBER: R-101222	
APPROVALS	DATE
T. HAYDEN	13-JUL-2020
CHECKED	
APPROVED	
ISSUED	

TITLE: TITLE SHEET TURN-KEY LATHE TENDING LR MATE 200id/7L & ACE				
CUSTOMER:				
SIZE	DO NOT SCALE DRAWING	DWG. NO.	REV.	
B	N/A	R-101222-P01	-	
SCALE	REF	SHEET	01	OF 01

TOLERANCES UNLESS OTHERWISE SPECIFIED	
INCHES	MILLIMETERS
.X DIM'S: ±.02	X DIM'S: ±0.5
.XX DIM'S: ±.01	XX DIM'S: ±0.3
.XXX DIM'S: ±.005	X.XX DIM'S: ±0.13
FRACTIONS ±1/64"	ANGULAR DIM'S ±1°
FLATNESS & PERPENDICULARITY .001" OVER 6", .002" OVER 12", .005" 12" AND OVER	

PARTS MUST BE:
RoHS COMPLIANT AND LEAD FREE
NO ROLL FORM THREADS.
SURFACE FINISH: 63
BREAK ALL SHARP EDGES .015 MAX.
DIMENSIONS APPLY AFTER PLATING
UNLESS OTHERWISE NOTED.

NOTE: UNTOLERANCED
DIMENSIONS REFERENCING
TRUE POSITIONS ARE BASIC

PROPRIETARY AND CONFIDENTIAL:
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF READY ROBOTICS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF READY ROBOTICS IS PROHIBITED.

PARTS MUST BE FREE OF IRREGULARITIES PRIOR TO ANY SURFACE FINISH

MATERIAL

FINISH

REV. LTR.	REVISION DESCRIPTION	DRAWN BY	DATE	APPROVED BY

G:\Shared drives\Team - Integrations\11 - Internal Projects\R-101222-Turn-key LR Mate 200id ACE Lathe\R-101222-P01.dwg, Model: 7/13/2020 1:41:40 PM, Traws.hayden