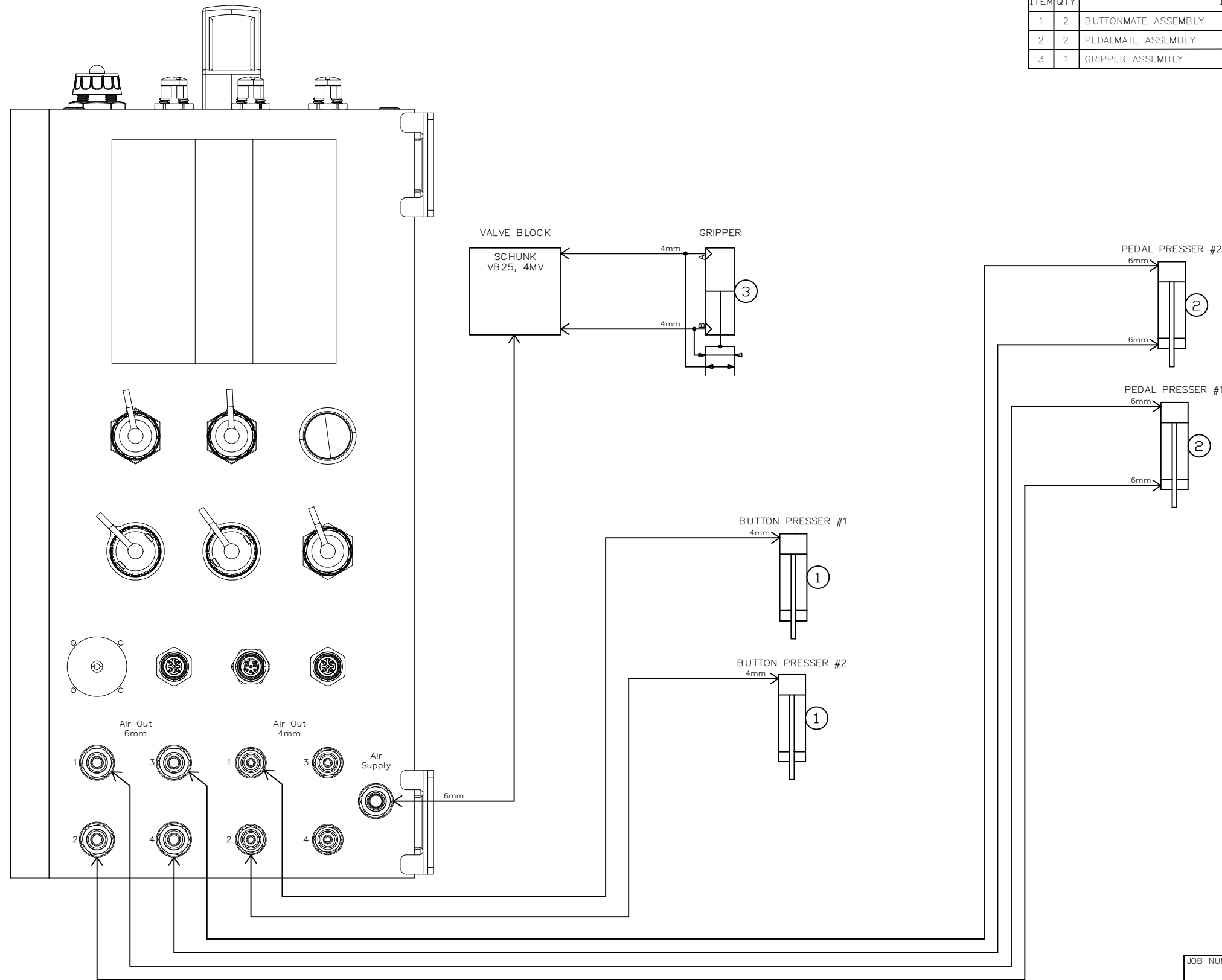


BILL OF MATERIALS

ITEM	QTY	DESCRIPTION	MANUF.	PART NUMBER
1	2	BUTTONMATE ASSEMBLY	READY ROBOTICS	R-100103
2	2	PEDALMATE ASSEMBLY	READY ROBOTICS	R-100029
3	1	GRIPPER ASSEMBLY	READY ROBOTICS	R-101210



G:\Shared drives\Team - Integrations\11 - Internal Projects\R-101224\_P01\Turn-key M20iA ACE Lathe\R-101224-P01-01.dwg, Model, 7/14/2020 11:55:26 AM, travs.hayden

JOB NUMBER: R-101224		TITLE: TITLE SHEET	
APPROVALS		DATE	
DRAWN: T. HAYDEN		14-JUL-2020	
CHECKED		CUSTOMER:	
APPROVED		SIZE: B	
ISSUED		DO NOT SCALE DRAWING	
		DWG. NO. R-101224-P01	
		REV. -	
		SC ALE: N/A	
		REF	
		SHEET 01 OF 01	

TOLERANCES UNLESS OTHERWISE SPECIFIED	
INCHES	MILLIMETERS
.X DIM'S ±.02	X DIM'S ±0.5
.XX DIM'S ±.01	XX DIM'S ±0.3
.XXX DIM'S ±.005	XXX DIM'S ±0.13
FRACTIONS ±1/64"	ANGULAR DIM'S ±1°
FLATNESS & PERPENDICULARITY .001" OVER 6", .002" OVER 12", .005" 12" AND OVER	

PARTS MUST BE:  
 RoHS COMPLIANT AND LEAD FREE  
 NO ROLL FORM THREADS.  
 SURFACE FINISH: 63/  
 BREAK ALL SHARP EDGES .015 MAX.  
 DIMENSIONS APPLY AFTER PLATING  
 UNLESS OTHERWISE NOTED.

PROPRIETARY AND CONFIDENTIAL:  
 THE INFORMATION CONTAINED IN THIS DRAWING  
 IS THE SOLE PROPERTY OF READY ROBOTICS.  
 ANY REPRODUCTION IN PART OR AS A WHOLE  
 WITHOUT THE WRITTEN PERMISSION OF READY  
 ROBOTICS IS PROHIBITED.

MATERIAL

FINISH

NOTE: UNTOLERANCED  
 DIMENSIONS REFERENCING  
 TRUE POSITIONS ARE BASIC

REV. LTR.	REVISION DESCRIPTION	DRAWN BY	DATE	APPROVED BY